



Den Braven

# Silicone-NO

Neutral silicone sealant for sanitary, glazing and façade joints



## PRODUCT DESCRIPTION

Zwaluw Silicone-NO is a versatile neutral silicone sealant for sanitary, building, glazing and façade joints which cures under influence of humidity to form a durable elastic rubber.

## KEY BENEFITS

- Neutral curing, almost odourless
- Perfect adhesion without primer to most substrates
- UV, water and weather resistant
- Non corrosive towards metals
- Mould resistant

## APPLICATIONS

Zwaluw Silicone-NO was specifically developed for durable elastic sealing of connection and expansion joints in concrete, brickwork, curtain wall constructions, glazing systems (1), kitchens, bathrooms and showers and for industrial applications.

### Remark (1)

Compatibility of the edge seals of insulation glass with glazing sealants cannot be guaranteed by the supplier of the sealant, as the composition of the edge seals can be changed by the producer without notice. Any advice on the compatibility of glazing sealants to the edge seals of insulation glass is based on experience and therefore not guaranteed.

## DIRECTION FOR USE

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website [www.denbraven.com](http://www.denbraven.com).

## TECHNICAL SPECIFICATIONS

100% Modulus	DIN 53504 S2	0,27 N/mm <sup>2</sup>
Application Temperature		+5°C to +40°C
Base		Neutral oxime
Application Rate	@ Ø3 mm/6,3 bar	140 g/min
Curing Time	@ +23°C/50% RH	
Density		1.02 g/ml
Elongation At Break		635%
Flow	ISO 7390	< 2 mm
Frost Resistance		Up to -15°C
Joint Movement		25%
Shore A Hardness	DIN 53505	16
Skin Formation	DBTM 16	7-8 minutes.+2 3°C/50% RH
Temperature Resistance		-40°C to +120°C
Tensile Strength		1.10 N/mm <sup>2</sup>
Permeability test		Up to 1050 Pa

## LIMITATIONS

Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates, Discoloration can occur in dark places and by contact with chemicals

## SURFACE PREPARATIONS AND FINISHING

Application temperature: +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Silicone-NO adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

## PAINTABILITY

Zwaluw Silicone-NO is not paintable. We recommend covering the edges of the joint with masking tape to prevent surfaces that need to be painted from being contaminated by silicone.

## CLEANING

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

## COLOUR

White

## SHELF LIFE

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

## CERTIFICATIONS

- A+ French VOC Regulation
- ISEGA
- ASTM C920
- EN 15651-2: G-CC 25LM
- EN 15651-3: S XS1
- DIN 18545-E
- Indoor Air Comfort Gold®
- EN 1026/EN1027



## HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

## WARRANTY & GUARANTEE

Bostik warrants that its product complies, within its shelf life, to its specification.

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